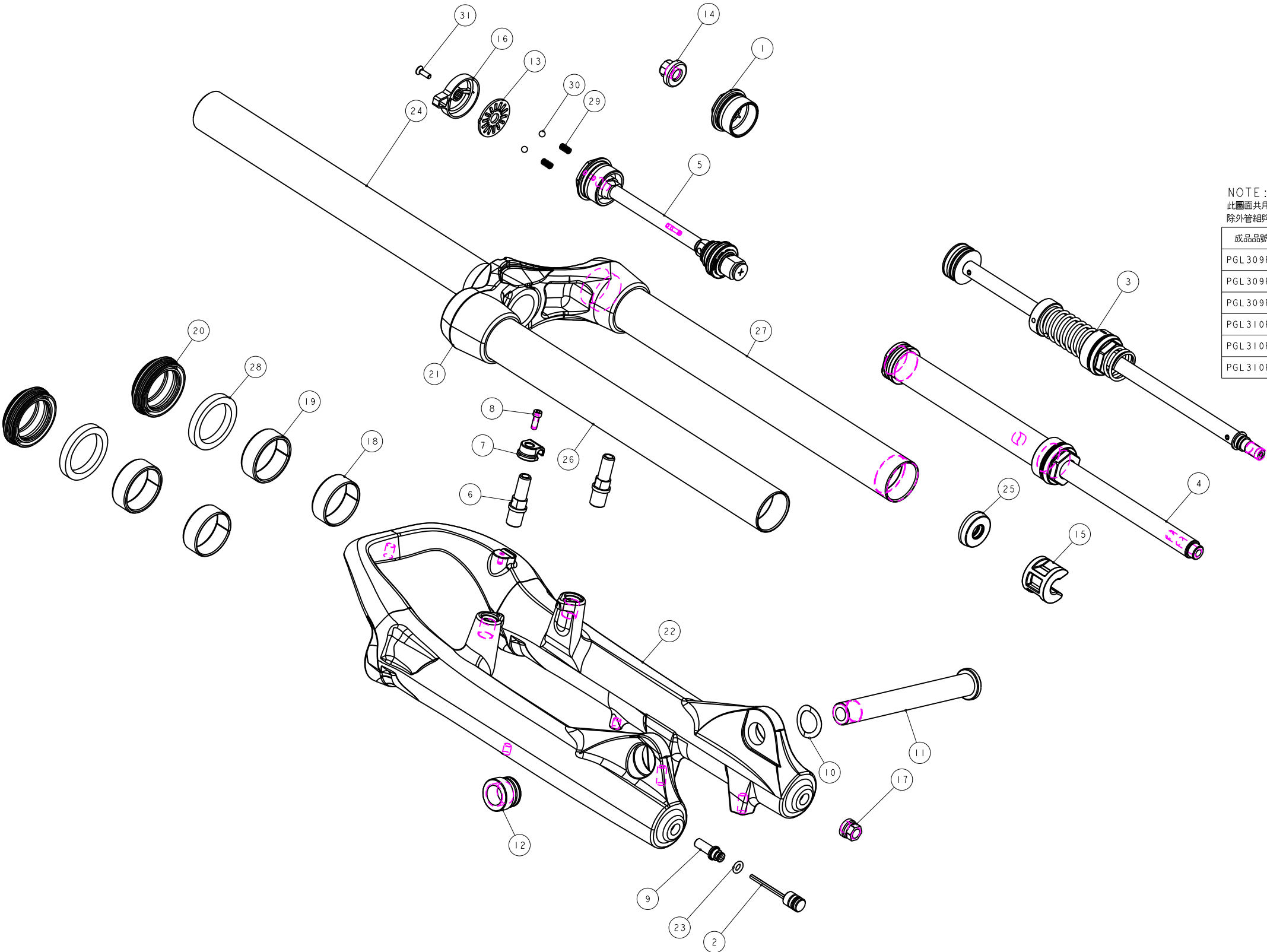


機械加工尺寸一般容許公差					REV.	DATE	DESCRIPTION	CHANGER	CHECK
尺寸	長寬高	尺寸	孔徑	軸徑					
1 <= 10	±0.2	1 <= 10	+0.2 -0	+0 -0.2					
10.001 <= 100	±0.3	10.001 <= 100	+0.3 -0	+0 -0.3					
100.001 <= 250	±0.5	100.001 <= 250	+0.5 -0	+0 -0.5					
250.001 <= 500	±0.8	250.001 <= 500	+1.0 -0	+1.0 -1.0					
500 <	±1.3	500<	+1.5 -0	+0 -1.5					



NOTE:  
此圖面共用於 SPEX-15 AIR (100/80/60)  
除外管組與優力膠下座組須依以下列表更換外，其餘零件皆共用

成品品號	優力膠下座組	外管	剎車軸	規格說明
PGL309FF	H5GAELHA259-1	M5GFRGKI-0000	M5FKD-2723-000	有軸 行程100mm 總高423
PGL309FE	H5GAELHA259-2			有軸 行程80mm 總高403
PGL309FC	H5GAELHA259-3			有軸 行程60mm 總高383
PGL310FF	H5GAELHA259-1	M5GFRGKI-1000	不使用	無軸 行程100mm 總高423
PGL310FE	H5GAELHA259-2			無軸 行程80mm 總高403
PGL310FC	H5GAELHA259-3			無軸 行程60mm 總高383

31	M5R22-2Y11-100	PART	螺絲小螺絲	1	SUS304	M3X0.5
30	M5K43-2730-000	PART	小鋼珠	2	STENLESS STEEL	#4
29	M5K43-2351-000	PART	彈簧	2	SWPB	Pitch 0.85
28	M5K41-2310-000	PART	襯墊	2	FOAM	064622
27	M5GST2DE298E800	PART	氣用內管 (輕量)	1		Ø 30
26	M5GST2DA298E700	PART	油用內管 (輕量)	1		Ø 30
25	M5GSPB-5006-2	PART	緩衝墊	1		ø24Xø10.5X6L
24	M5GRT9A300	PART	轉向管 (輕量)	1		
23	M5GORH-190-4800	PART	O形環	1	N9H04	P5ø4.8x1.91
22	M5GFRGKI-0100	PART	GKI外管	1		
21	M5GCRJ-EC-A2000	PART	鋼管座	1	A6061-T6	
20	M5GBHLCDC1-1	PART	30油封	2		
19	M5GBHJADA1-U	PART	鋁材上襯套	2		
18	M5GBHJADA1-D	PART	鋁材下襯套	2		
17	M5GAEDLA104	PART	底孔固定螺帽	1		
16	M5GAEBTN38	PART	鎖死調整座	1	ZINC	073060
15	M5GAE9JP131	PART	外管座	1	NYLON+FIBER30%	
14	M5GAE9DA183	PART	氣阻蓋	1	A6061-T6	TBD
13	M5GAE9CS27-1	PART	OCR鎖死調整座墊片	1	ABS707(黑色)	073059-01
12	M5GACLO211-02	PART	固定螺	1		
11	M5GACLO211-01	PART	15軸心	1		
10	M5GACH1017	PART	波形量司	1		
9	M5GACE0106-01	PART	回彈調整螺絲	1		
8	M5GAC9-1004	PART	螺絲內六角螺柱	1	SCM435	M3X0.5X10L
7	M5GAC8-0731	PART	鎖式固定夾	1	NYLON	For M3x0.5
6	M5FKD-2723-000	PART	煞車軸	2	SCM435	M10X1.25
5	H5GDPEAK30B-2	ASSEMBLY	鎖死棒組	1		
4	H5GDP9AD266	ASSEMBLY	SPEX 管中管活塞桿組 (輕量)	1		
3	H5GAELHA259-X	ASSEMBLY	輕量優力膠下座組	1		
2	H5GAEBLA019	ASSEMBLY	回彈調整扭	1		
1	H5GAE9DA233	ASSEMBLY	氣阻座組	1	---	068155
NO	PART NO		NAME	QTY	MATERIAL	NOTE

Bill of material

MATERIAL	ASSEMBLY	Q'TY	1	MODEL	20' SPEX-15 AIR(100/80/60)			
UNIT	MM	SCALE	0.700	DRAW NO	PGL309FF	rev.	1.0	
FASHING		TREAT		NAME	爆炸圖			
DESIGN	DRAWING	CHECK	CONFIG	APPE	RST			