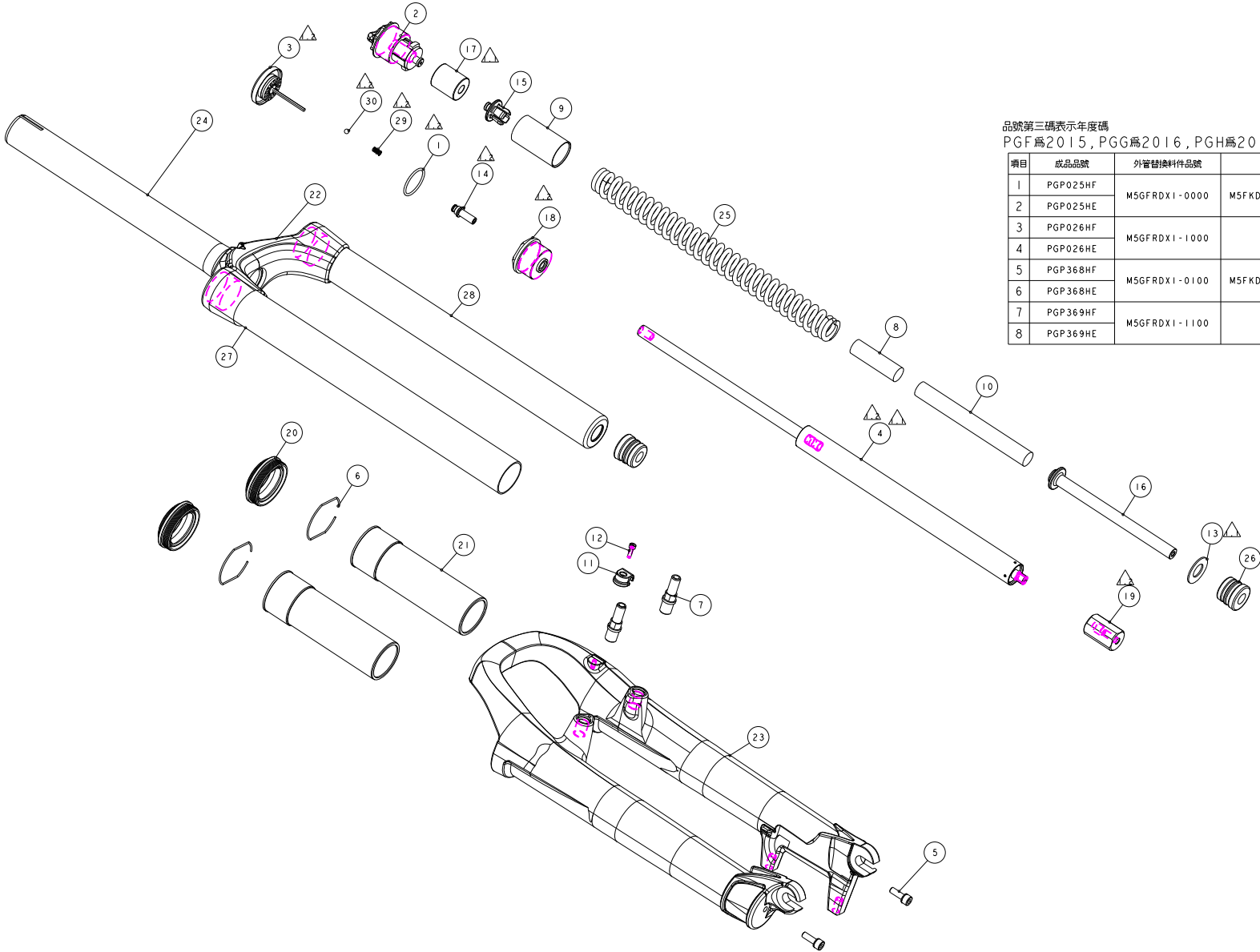


機械加工尺寸一般設計公差					REV.	DATE	DESCRIPTION	CHANGER	CHECK
尺寸	範圍	尺寸	孔徑	軸徑					
1 ~< 10	±0.2	1 ~< 10	+0.2 -0.2	+0.2 -0.2	△	26. MAR. 20	1. RA輪胎組裝物料: H5GDP8BD130~ H5GDP8BD130~ 2. H5GSPB-503-65 H5GAEL JP025 3. 邊架M5GACB0602-02	黃永達	
10.001~<100	±0.3	10.001~<100	+0.3 -0.3	+0.3 -0.3					
100.001~<250	±0.5	100.001~<250	+0.5 -0.5	+0.5 -0.5					
250.001~<500	±0.8	250.001~<500	+0.8 -0.8	+0.8 -0.8					
500 ~<	±1.3	500~<	+1.3 -1.3	+1.3 -1.3					
					△	11. FEB. 22	1. H5GDP8BD130H5GSPBBD14-1 2. H5GAEL2340H5GAELHBA0355 3. H5GACB0602-02H5GACB0602-02 4. H5GACB0602-02H5GACB0602-02 5. H5GACB0602-02H5GACB0602-02 6. H5GACB0602-02H5GACB0602-02 7. H5GACB0602-02H5GACB0602-02 8. H5GACB0602-02H5GACB0602-02 9. H5GACB0602-02H5GACB0602-02 10. H5GACB0602-02H5GACB0602-02	李志成	



品號第三碼表示年度碼
PGF為2015, PGG為2016, PGH為2017, 以此類推

項目	成品品號	外替替換料件品號	煞車軸	優力膠下座替換料件品號	15軸心	規格說明
1	PGP025HF	M5GFRDX1-0000	M5FKD-2723-000	M5GAEC130	不使用	有軸・行程100mm・總高480mm
2	PGP025HE			M5GAEC110		有軸・行程80mm・總高460mm
3	PGP026HF	M5GFRDX1-1000	不使用	M5GAEC130		無軸・行程100mm・總高480mm
4	PGP026HE			M5GAEC110		無軸・行程80mm・總高460mm
5	PGP368HF	M5GFRDX1-0100	M5FKD-2723-000	M5GAEC130	M5GAEJSA015-1 M5GAEJSA015-2	有軸・行程100mm・總高480mm
6	PGP368HE			M5GAEC110		有軸・行程80mm・總高460mm
7	PGP369HF	M5GFRDX1-1100	不使用	M5GAEC130		無軸・行程100mm・總高480mm
8	PGP369HE			M5GAEC110		無軸・行程80mm・總高460mm

30	M5K43-2730-000	PART	小鋼珠	Steel ball	1	φ4
29	M5K43-2351-000	PART	彈簧	Spring	1	Pitch 0.85
28	M5GSTAE1325A100	PART	內管	Stanchion	1	φ32x325L-CP
27	M5GSTAE0325A100	PART	內管	Stanchion	1	φ32x325L-CP
26	M5GSPB-401-5	PART	緩衝墊	Top/Out Bumper	2	φ24X20LX50mm
25	M5GSP91260-110	PART	彈簧	Spring	1	
24	M5GRTG26000-1	PART	轉向管	STEERER	1	φ28.6 260L
23	M5GFRDX1-0000	PART	勾爪外管加工圖	Outer Leg	1	
22	M5GCR7-FDGA2000	PART	130鍛造頭管座	Crown	1	P130
21	M5GBHEEB1	PART	長塑膠機套		2	120
20	M5GBHBAEC1	ASSEMBLY	32油封	OIL SEAL	2	TBD
19	M5GAENZA20	PART	氣閥牙轉接座		1	
18	M5GAEND275-32	PART	固定座		1	
17	M5GAELJP025	PART	外管座 (壓縮墊塊)		1	
16	M5GAEC130	PART	優力膠下座	Compression Rod	1	130L 內埋
15	M5GAE-OPB020	PART	彈簧上座	Spring Guide	1	
14	M5GACN0914	PART	回彈調整螺絲		1	
13	M5GACB0602-02	PART	墊片		1	063744
12	M5GAC9-1004	PART	圓頭內六角螺絲	HEX Bolts	1	M3X0.5X10L
11	M5GAC8-0731	PART	鎖式固定夾	Wire Clip	1	For M3x0.5
10	M5FMS-2311-000	PART	定距橡皮	top out spring bumper	1	φ13.8X120L
9	M5FUA-2310-000	PART	彈簧護套	Spring Sheath	1	NBR
8	M5FM2-2311-000	PART	定距橡皮	top out spring bumper	1	φ13.8X48L
7	M5FKD-2723-000	PART	煞車軸	pivot	2	M10X1.25
6	M5FHJ-2Y70-300	PART	C型扣環	CTW	2	TBD
5	M5FA2-2Y12-100	PART	圓頭內六角螺絲	HEX Bolts	2	M5x0.8x15L
4	H5GDPNBD14-1	ASSEMBLY	RA棒組		1	
3	H5GAENBA0355	ASSEMBLY	RA調整旋鈕		1	
2	H5GAEB29	ASSEMBLY	調整座組 M29	Adjuster Assembly	1	M29X1.0
1	8064C-02100-90	PART	O形環	O-Ring	1	
NO	PART NO	TYPE	CHINESE NAME	ENGLISH NAME	QTY	NOTE

Bill of material

MATERIAL	ASSEMBLY	QTY	1	MODEL	23'DIRT RA(80/100)
UNIT	MM	SCALE	0.550	DRAW NO	△ PGP025HF rev. 1.2
FASHING		TREAT		NAME	爆炸圖
DESIGN	DRAWING	CHECK	CONFIG	APPE	
					RST