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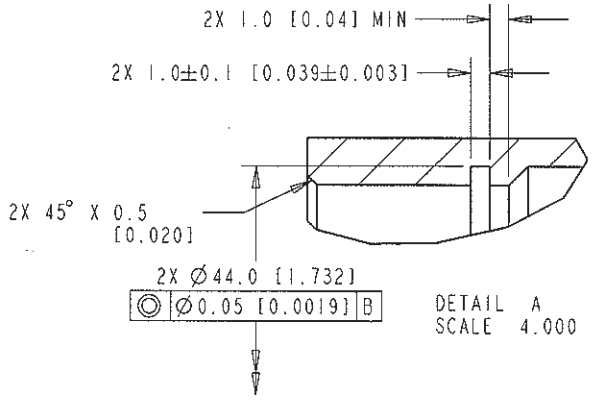
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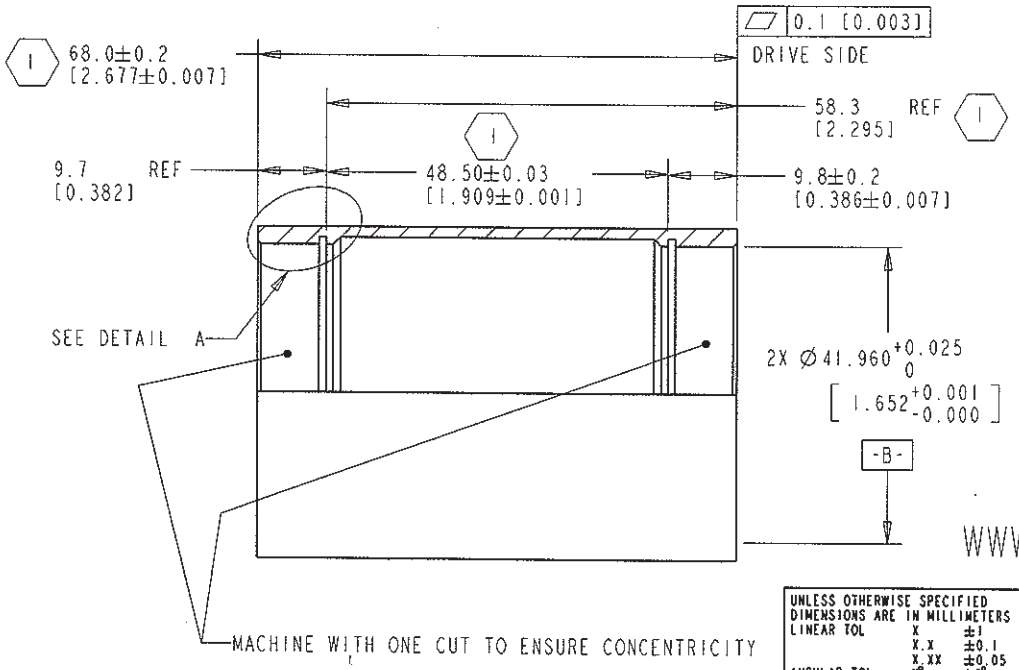
ALL ASPECTS OF FRAME DESIGN AND CONSTRUCTION ARE THE SOLE RESPONSIBILITY OF THE FRAME DESIGNER AND BUILDER.

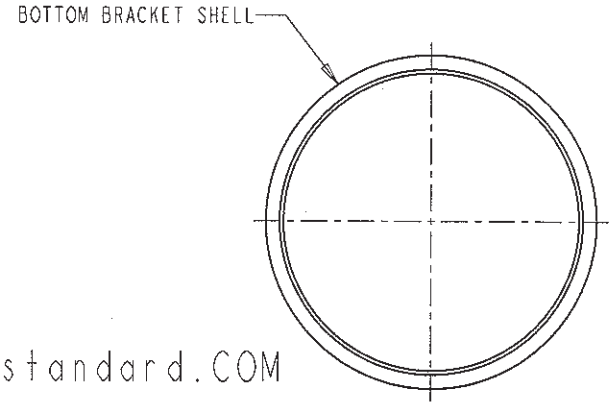
ALL DIMENSIONS ARE POST WELD, POST HEAT TREAT, POST PAINT/COATING

(1) ADD 5MM TO THESE DIMENSIONS FOR A 73MM WIDTH BB30 DESIGN

USE CIRCLIPS - SMALLEY VHM-42 - WWW.SMALLEY.COM
USE HIGH QUALITY 61806-2RS DEEP GROOVE BALL BEARINGS







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INTERPRET DRAWING DIMENSIONS IAW ANSI Y14.5M-1982

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS
LINEAR TOL X ±1; X.X ±0.1; X.XX ±0.05
ANGULAR TOL X° ±5°; X.X° ±.5°
BREAK EDGES 0.1-0.2
FILLET RADIUS 0.25 MAX
SURFACE FINISH √6
DIMENSIONAL LIMITS APPLY AFTER PROTECTIVE FINISH

DRAWN	CPD 10 AUG 06
APPROVED	
PROJECT	IS 30MM BB STANDARD
MATERIAL	-
PROTECTIVE FINISH	-
DIR PATH\MODEL NAME	BASEL02\DEPT\CRANKS\SI_BB_STD \IS_30MM_BB_SHELL

cannondale
CANNONDALE CORPORATION
16 TROWBRIDGE DRIVE, BETHEL, CT 06801
(203) 749-7000

DWG NAME	IS_30MM_BB_SHELL			
SIZE	PART NO	DWG NO	REV	
B		2020783	A	
SCALE	WEIGHT	SHEET		
1.500	-	1 OF 1		

NOTES:

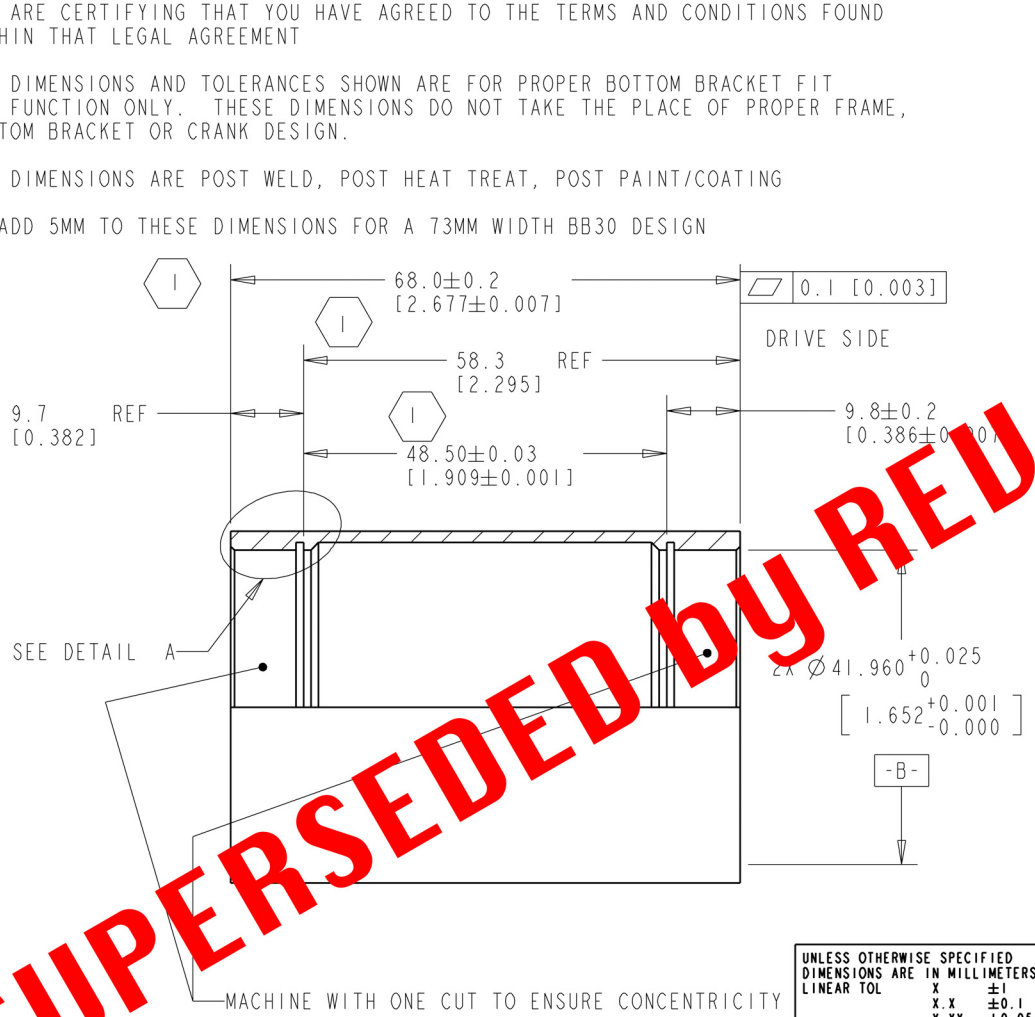
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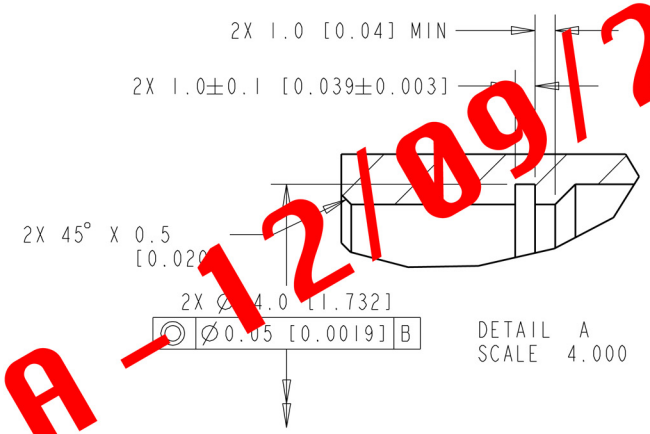
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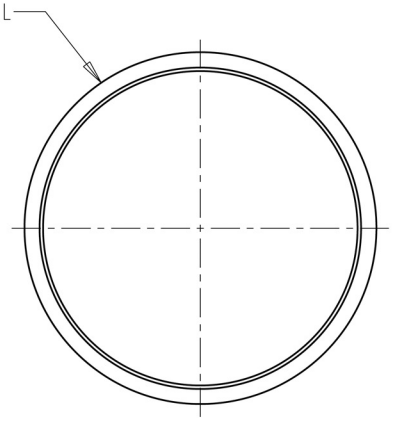
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FILLET RADIUS 0.25 MAX
SURFACE FINISH √6
DIMENSIONAL LIMITS APPLY AFTER PROTECTIVE FINISH

DRAWN	CPD 10 AUG 06
APPROVED	
PROJECT	IS 30MM BB STANDARD
MATERIAL	-
PROTECTIVE FINISH	-

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DWG NAME	IS_30MM_BB_SHELL		
SIZE B	PART NO	DWG NO -	REV XA
SCALE 1.500	WEIGHT -	SHEET 1 OF 1	

DIR PATH\MODEL NAME
BASEL02\DEPT\CRANKS\SI_BB_STD \IS_30MM_BB_SHELL